

**CHEM INTERNATIONAL***Akyl Amines & More***DMA1895**CAS #: 124-2-7

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|                                  | Min                           | Max |
|----------------------------------|-------------------------------|-----|
| Appearance @ 25°C                | Clear to slightly hazy liquid |     |
| Odor                             | Pass                          |     |
| Total Tertiary Amine, Wt %       | 95                            | —   |
| Turbidity                        | —                             | 250 |
| Free Alcohol, Wt %               | —                             | 1.0 |
| Amine Value, mgKOH/g             | 180                           | 200 |
| Moisture, Wt %                   | —                             | 0.2 |
| Color (APHA)                     | —                             | 30  |
| Primary & Secondary Amines, Wt % | —                             | 0.3 |

Chain Length Distribution, %:

|                 |         |
|-----------------|---------|
| C14 and Lower:  | 1.0 max |
| C16:            | 3.5 max |
| C18:            | 95 min  |
| C20 and Higher: | 1.5 max |

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